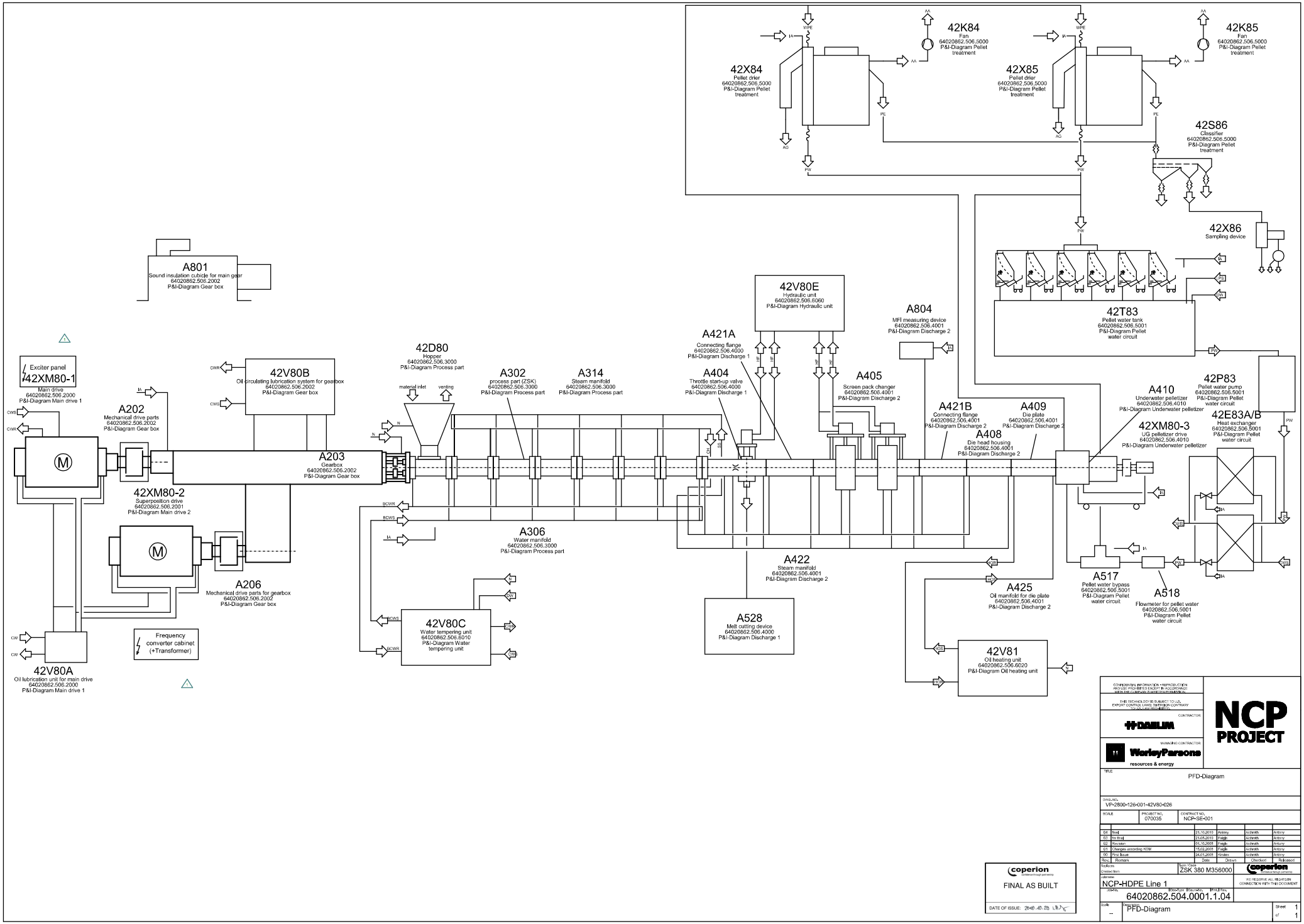
42K84
Fan
64020862.506.5000
P&I-Diagram Pellet treatment
42K85
Fan
64020862.506.5000
P&I-Diagram Pellet treatment
42X84
Pellet drier
64020862.506.5000
P&I-Diagram Pellet treatment
42X85
Pellet drier
64020862.506.5000
P&I-Diagram Pellet treatment
42S86
Classifier
64020862.506.5000
P&I-Diagram Pellet treatment
42X86
Sampling device
42T83
Pellet water tank
64020862.506.5001
P&I-Diagram Pellet water circuit
A801
Sound insulation cubicle for main gear
64020862.506.2002
P&I-Diagram Gear box
42V80E
Hydraulic unit
64020862.506.6060
P&I-Diagram Hydraulic unit
A804
MFI measuring device
64020862.506.4001
P&I-Diagram Discharge 2
A421A
Connecting flange
64020862.506.4000
P&I-Diagram Discharge 1
42D80
Hopper
64020862.506.3000
P&I-Diagram Process part
A302
process part (ZSK)
64020862.506.3000
P&I-Diagram Process part
A314
Steam manifold
64020862.506.3000
P&I-Diagram Process part
A404
Throttle start-up valve
64020862.506.4000
P&I-Diagram Discharge 1
A405
Screen pack changer
64020862.506.4001
P&I-Diagram Discharge 2
A421B
Connecting flange
64020862.506.4001
P&I-Diagram Discharge 2
A409
Die plate
64020862.506.4001
P&I-Diagram Discharge 2
A408
Die head housing
64020862.506.4001
P&I-Diagram Discharge 2
A410
Underwater pelletizer
64020862.506.4010
P&I-Diagram Underwater pelletizer
42P83
Pellet water pump
64020862.506.5001
P&I-Diagram Pellet water circuit
42XM80-3
UG pelletizer drive
64020862.506.4010
P&I-Diagram Underwater pelletizer
42E83A/B
Heat exchanger
64020862.506.5001
P&I-Diagram Pellet water circuit
Exciter panel
42XM80-1
Main drive
64020862.506.2000
P&I-Diagram Main drive 1
42V80B
Oil circulating lubrication system for gearbox
64020862.506.2002
P&I-Diagram Gear box
A202
Mechanical drive parts
64020862.506.2002
P&I-Diagram Gear box
A203
Gearbox
64020862.506.2002
P&I-Diagram Gear box
42XM80-2
Superposition drive
64020862.506.2001
P&I-Diagram Main drive 2
A306
Water manifold
64020862.506.3000
P&I-Diagram Process part
A422
Steam manifold
64020862.506.4001
P&I-Diagram Discharge 2
A528
Melt cutting device
64020862.506.4000
P&I-Diagram Discharge 1
A425
Oil manifold for die plate
64020862.506.4001
P&I-Diagram Discharge 2
A517
Pellet water bypass
64020862.506.5001
P&I-Diagram Pellet water circuit
A518
Flowmeter for pellet water
64020862.506.5001
P&I-Diagram Pellet water circuit
A206
Mechanical drive parts for gearbox
64020862.506.2002
P&I-Diagram Gear box
42V80C
Water tempering unit
64020862.506.6010
P&I-Diagram Water tempering unit
42V81
Oil heating unit
64020862.506.6020
P&I-Diagram Oil heating unit
42V80A
Oil lubrication unit for main drive
64020862.506.2000
P&I-Diagram Main drive 1
Frequency converter cabinet (+Transformer)
material inlet
venting
FINAL AS BUILT
DATE OF ISSUE: 2016.10.25
NCP PROJECT
PFD-Diagram
VP-2800-126-001-42V80-026
070035
NCP-SE-001
ZSK 380 M356000
NCP-HDPE Line 1
64020862.504.0001.1.04
PFD-Diagram